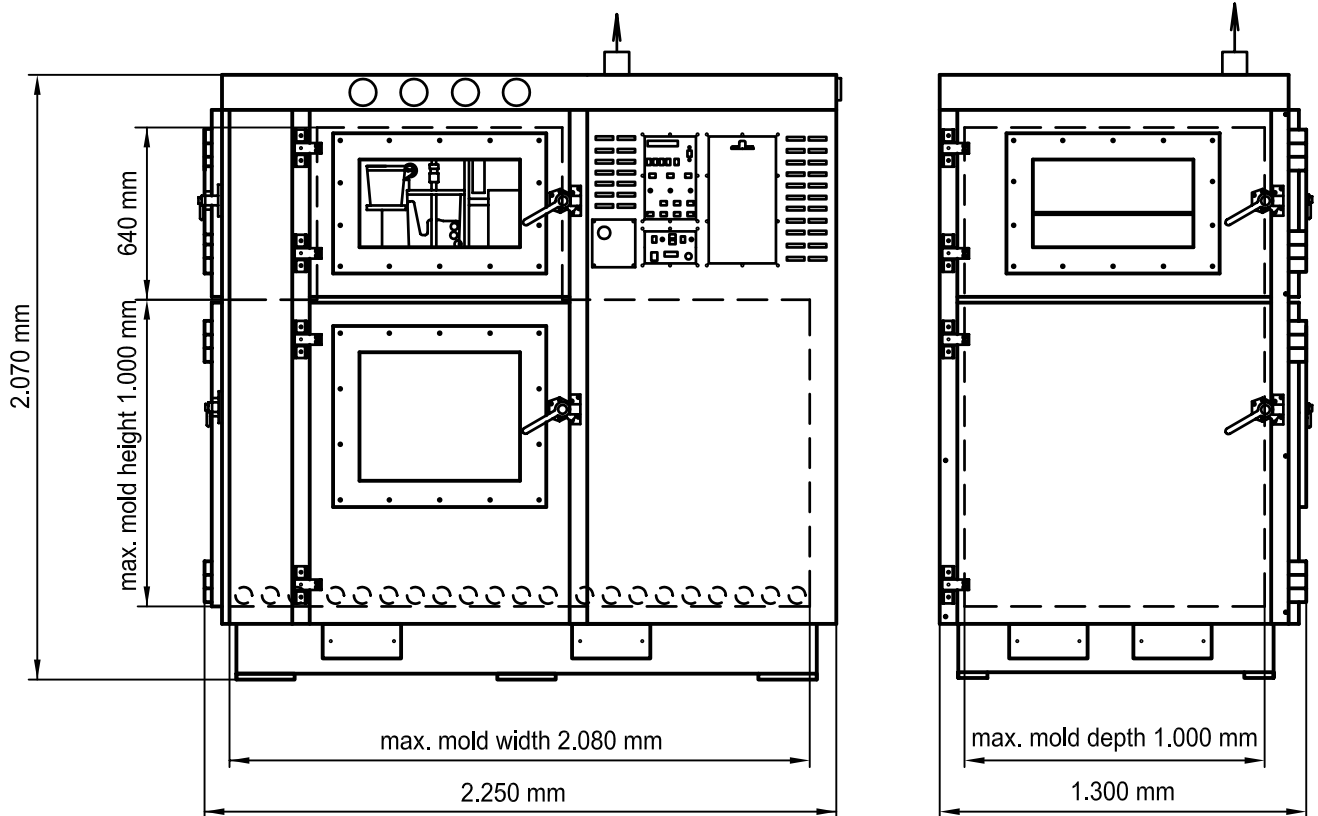


TECHNICAL DATA

VACUUM CASTING SYSTEM MKV SYSTEM 2 XL

mk
technology



max. casting weight	(g)	6,000
max. mould size	(W x D x H) (mm)	2,080 x 1,000 x 1,000
pre-evacuation chamber	(W x D x H) (mm)	1,000 x 300 x 640 with extra compartment
chamber interior size	(W x D x H) (mm)	2,080 x 1,000 x 1,000 800 x 1,000 x 540
chamber overall size	(W x D x H) (mm)	2,250 x 1,300 x 2,070
vacuum power of the pump	(m ³ /h)	270 / ≤0.7 mbar
evacuation time	1,013 → 0 hPa (min)	4
leak time 8	(sec)	45
voltage	(V/Hz)	400 / 50
power consumption	(kW)	5.5
weight	(kg)	3,500

All systems are equipped with injection port, pre-installed software, Sawtooth- and Go To-function